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TECHNICAL GUIDE – QUICK-CHANGE TOOL ORIENTATION

The correct indexable insert orientation for Capto® and KM® style turning tools is depicted below.

- Standard tool holders always have insert located on top side, regardless of right or left hand.
- Any holder with insert positioned on opposite (bottom) side is considered an inverted tool.
- Hand is determined by which side of centerline insert is positioned when oriented in Top View as shown below.

