



**Paragon Machine Technology**  
**Chappell Hill, TX**

PH: 979-836-7300 / FAX: 979-836-7308 / EMAIL: [sales@pmttx.com](mailto:sales@pmttx.com)

## TECHNICAL GUIDE – BORING HEAD HAND IDENTIFICATION

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The correct indexable insert orientation for right hand and left hand boring bar heads is depicted below.

- With the tool oriented with the insert (top) side facing up and toward the viewer (see bottom row in diagram), hand is determined by which side of centerline insert is positioned as shown below.
- The insert cutting edge points in the same direction as the hand.
- The same hand designation applies to all turning tools.

